Booklet Series



12PT-02

TEACHERS RECRUITMENT BOARD, CHENNAI - 6 WRITTEN COMPETITIVE EXAMINATION FOR DIRECT RECRUITMENT OF LECTURERS IN GOVERNMENT POLYTECHNIC COLLEGES - 2012 MECHANICAL ENGINEERING

Time Allowed: 3 Hours]

[Total Marks: 190

Each question carries four options namely A, B, C and D. Choose one correct option and mark in appropriate place in the OMR answer sheet.

SECTION - A

, [1 mark each]							
1.	Auto collimator is used to check						
	A) roughness	B)	flatness				
	angles	D)	automobile balance.				
2.	Clinometer is related with		_				
	A) Engineer's parallels	в) ∨	Angle gauges				
	Spirit level	D)	Bevel profractor.				
3.	Material having highest cutting speed is						
	A) cast iron	B)	bronze				
	aluminium	D)	high carbon steel.				
4.	Cutting tool used on lathe, shaper and p	planer	is				
	A) single point	B)	multi-point				
	C) two-point	D)	three-point.				

[Turn over

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5.	Tool	life equation is							
	(A)	Vrn - C	B)	$V^{\frac{1}{n}} - C$ $V^{n}T^{n} = C.$					
6.	Brea	ak-even analysis chart is drawn bet	ween						
	A)	overhead cost and fixed cost							
	(B)	volume of production and income							
	C)	material cost and labour cost							
	D)	none of these.							
7.	In A	BC analysis the C items are those	which	represent					
	(A)								
	B) high percentage of total annual consumption value								
	C)	small percentage of closing inven							
	D)	high percentage of closing invent	ory val	lue.					
8.	Sca	rce items are							
	A)	mostly available in local market							
	B	of short supply							
	C)	semifinished items							
	D)	none of these							
9.	Wh	ich of the following is not a forecas	ting te	echnique?					
	A)	Trend line estimate	B)						
	cĩ	Hungarian technique	D)	Judgemental technique					

D

	A)	raw materials	B)	finished goods
	CI	in-process goods	@~	all of these.
11.	The	material that has poor machinabili	ty is	
	A)	aluminium	B)	copper
	C)	white cast iron	D)	gray cast iron.
12.	The	packing fraction for FCC structure	is	Λ
	A)	0.68	В)	0.72
1	CI	0.74	D)	0.78.
13.	Whi	ich one of the following metals is ne	ot of fac	ce centered cubic structure ?
	A)	Aluminium	B	Chromium
	C)	Copper	D)	Nickel.
14.	Wh	ich one of the following is not a str	engthe	ning mechanism?
	A)	Alloying	B)	Heat treatment
	C)	Strain hardening	D)	Metallizing.
15.	The	solidification time in castings is p	roport	ional to
	(À))	$\left\{ \frac{\text{volume}}{\text{surface area}} \right\}^2$	B)	$\left\{ \frac{\text{volume}}{\text{surface area}} \right\}^{3/2}$
	C)	volume surface area	D)	\[\left\{ \frac{\text{volume}}{\text{surface area}} \right\}^{1/2} \]
16	Me	tal supports used to keep the core	s from	shifting are called
	0	core prints	B)	chaplets
	C)	chills	D	sprue
D				[Turn

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10. Inventory is in the form of

2P	r-02	4				5		12PT-02	
7.	An ex	ample for amorphous material is		22.	Heat	transfer in liquids and gases takes	s place	by	
		A	B) silver		A)	conduction	B) 6	convection	
	C)	lead	D) zinc.	\sim	C)	radiation	D)	conduction and radiation.	
18.	Whic	h of the following alloys of alumi	nium is often used for aeroplane and	(23)		neat exchangers, degree of approa peratures of	ich is	defined as the difference between	
		mobile parts?			A)	cold water inlet and outlet			
	(A)	Duralumin	B) Magnalium		B)	hot medium inlet and outlet			
	\circ	DD 52	D) Aluminium bronze.		CIL	hot medium outlet and cold water	inlet		
	C)	RR53		k	OD	hot medium outlet and cold water	r outle	t.	
19.	Chil	is are used in moulds to		24.	The	concept of overall heat transfer co	efficie	nt is used in case of heat transfer by	
	A)	reduce possibility of blow holes			A)	conduction	B)	convection	
	B)	reduce freezing time			C)	radiation	(D)	Conduction and convection.	
	6	achieve directional solidification		25.	Αp	erfect black body is one which			
	D)	smoothen metal flow for reducing	splatter.		A)	reflects all heat			
20.		eep drawing of sheets the limiting of			B)	is black in colour absorbs all heat radiations of all	wavel	engths falling on it	
	A)	percentage of elongation of sheet			D)	is fully opaque.			
	BI	A		26.	Co		ertain	ing to large heat transfer rate usi	ng
	C)	types of press used				I. Fins should be used on	the s	ide where heat transfer coefficient	is
	6	thickness of sheet metal.				small			
	0					 Long and thick fins shou 	ld be u	used	
21	. He	at transfer takes place as per				III. Short and thin fins shou	ld be u	used	
	A)	Zeroth law of thermodynamics	•			IV. Thermal conductivity of	In ma	terial should be large.	
	B)	First law of thermodynamics			OJ	these			
	(6)	Second law of thermodynamics			A	I, II & III are correct	E	3) 1. 11 & IV are correct	
	_	Kirchhoff's law			C	II. III & IV are correct	I	1. III & IV are correct.	
	D)	VILCTITION 9 IRM						Turn	over

D

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:7.	Two spheres A and B of the same mat	terial have radii 1 m and 4 m and	33.	A 2	kW motor is running at 1440 rpm	. It is to	o be connected to a sti	rrer running
	temperature 2000 K and 1000 K respective	ely. The energy radiated by sphere A is			6 rpm. The gearing arrangement su			
	A) greater than that of sphere B B	less than that of sphere B		A)	differential gear	B)	helical gear	
:8.	C) equal to that of sphere B D A metal plate has a surface area of 2 m	•		C)	spur gear	6	worm gear.	
ю.	conductivity of 200 W/mK. What is the the		34.	A te	st specimen is stressed slightly bey	yond th	e yield point and then	unloaded. Its
		$\frac{1}{2.5 \times 10^{-3} \text{ K/W}}$			d strength will			
	0, 10 110 11, 11	$2.5 \times 10^{-5} \text{ K/W}$		A)	decrease			
9.	If the temperature of a solid surface ch	hanges from 27°C to 627°C, then its		в)	increase			
	emissive power changes in which ratio?	An .						
,	A) 6:1	3) 9:1		C)	remain same			
	C) 27:1	D) 81 : 1.		D)	become equal to ultimate tensile	strengti	h.	
10.	Air can be best heated by steam in a heat	exchanger of	35.	The	tooth profile most commonly used	I in gear	r drives for power trans	smission is
	A) plate type			A)	a cycloid	(B)	an involute	
	B) double pipe type with fins on steam	side		C	a hyperbola	D)	a spiral.	
	C) double pipe type with fins on air side	2	36.	Wh	irling speed of a shaft coincides wi	th the r	natural frequency of its	š
	D) shell and tube type.			(A)	longitudinal vibration			
31.	Quick return mechanism is an inversion of		Á	(B)	transverse vibration			
	A) four-bar chain	single slider crank chain		\cup				
	C) double slider crank chain	D) crossed slider crank chain.		C)	torsional vibration			
32.	The shock absorbing capacity of bolt is in	creased by		D)	coupled bending torsional vibrat	ion.		
	A) proper tightening		37.	The	life of a ball bearing is inversely p	proporti	ional to	
	B) use of a spring washer			A)V	(Load) ^{1/3}	B)	(Load) ³	
	making shank diameter equal to core	e diameter		C)	(Load) ³⁻³	D)	(Load) ²	
	D) preventing stress concentration in the	ne bolt.	D					[Turn ov

	at 36 rpm. The gearing arrangement suitable for this application is							
	A)	differential gear	B)	helical gear				
	C)	spur gear	B) (worm gear.				
34.	A te	est specimen is stressed slightly beyo	ond th	e yield point and then unloaded. Its				
	yiel	d strength will						
	A)	decrease						
	в)	increase						
	C)	remain same						
	D)	become equal to ultimate tensile s	trengt	h.				
35.	The	The tooth profile most commonly used in gear drives for power transmission is						
	A)	a cycloid	$\left(B\right)$	an involute				
	C	a hyperbola	D)	a spiral.				
36.	Wh	irling speed of a shaft coincides with	n the r	natural frequency of its				
,	(A)	longitudinal vibration						
1	B	transverse vibration						
	C)	torsional vibration						
	D)	D) coupled bending torsional vibration.						
37.	The	e life of a ball bearing is inversely pr	oporti	onal to				
	A) ^C	(Load)1/3	B)	(Load) ³				
	C)	(Load) ³⁻³	D)	(Load) ² .				
D				[Turn over				

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The fatigue life of a part can be improved by

A) electroplating

pickling

C) Vocating

shot peening.

39. Which of the following theories is applied to brittle materials?

Maximum principal stress theory

B) Maximum principal strain theory

Maximum strain energy theory

D) Maximum shear stress theory.

40. The bolts in a rigid flanged coupling connecting two shafts transmitting power

A) shear force and bending moment

B) axial force

C) torsion

D) torsion and bending moment.

41. The trigonometrical substitution to be used to differentiate $\tan^{-1}\frac{1-x}{1+x}$ with

respect to x is

A) $x = \sin \theta$

C) $x = \tan \theta$

42. The semivertical angle of a right circular cone of given slant height and maximum volume is

A) tan-12

tan⁻¹ √2

D

43. $\int_{0}^{\pi/2} \log \sin x \, dx \text{ equals}$

A) $-\frac{\pi}{2} \log 2$ C) $-\pi \log 2$

44. The region of integration in $\int_{0}^{1} \int_{x}^{\sqrt{2} - x^2} \frac{x}{\sqrt{x^2 + y^2}} dy dx$ is

A) $x = 0; x = y; x^2 + y^2 = 2$

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The integrating factor of $(x^2 - 1)x \frac{dy}{dx} + 2(2x^2 - 1)y = -5x^3$ is

 $\underbrace{A) \qquad x^2 \left(x^2 - 1\right)}_{C)}$ $x \left(x^2 - 1\right)$

B) $x^{2}(x^{2} + 1)$ D) $x(x^{2} + 1)$.

46. Particular integral of $\frac{d^2y}{dx^2} + 3\frac{dy}{dx} + 2y = e^{-2x} + \sin x$ is

A) $\sqrt{x}e^{-2x} + \frac{1}{10} (\sin x + 3\cos x)$ B) $-xe^{-2x} + \frac{1}{10} (\sin x - 3\cos x)$

C) $-xe^{-2x} + \frac{1}{10}(\cos x - 3\sin x)$ D) $-xe^{-2x} + \frac{1}{10}(\sin x + 3\cos x)$

47. If n_1, n_2 are the sizes, \bar{x}_1, \bar{x}_2 the means, σ_1, σ_2 the standard deviations, the standard deviation of the combined series is (where $d_1 = \bar{x}_1 - \bar{x}$ and

 $\text{A)} \quad \left(\frac{1}{n_1} + \frac{1}{n_2}\right) \left(n_1 \left(\sigma_1^2 + d_1^2\right) + n_2 \left(\sigma_2^2 + d_2^2\right)\right)$

 $B) \sqrt{\frac{1}{n_1+n_2}} \left(n_1 \left(\sigma_1^2 + d_1^2 \right) + n_2 \left(\sigma_2^2 + d_2^2 \right) \right)$

C) $\left(\frac{1}{n_1} - \frac{1}{n_2}\right) \left(n_1 \left(\sigma_1^2 + d_1^2\right) + n_2 \left(\sigma_2^2 + d_2^2\right)\right)$

D) $\frac{1}{n_1 - n_2} \left(n_1 \left(\sigma_1^2 + d_1^2 \right) + n_2 \left(\sigma_2^2 + d_2^2 \right) \right)$

D

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48. The probability that a person stopping at a gas station will ask to have his tyres checked is 0·12, the probability that he will ask to have his oil checked is 0·29 and the probability that he will ask to have them both checked is 0.07. The probability that a person who has his tyres checked will also have oil checked is

C) 0.24

49. A continuous random variable X has the distribution function

$$F(x) = 0 \text{ if } x < 1$$

= $K(x-1)^4 \text{ if } 1 < x < 3$

= 1 if x > 3.

50. If Laplace transform $L(y) = \log \frac{s+a}{s+b}$, then y equals $A) \sqrt{\frac{1}{t}} \left(e^{-bt} - e^{-at} \right)$ B) $\frac{1}{t} \left(e^{bt} - e^{at} \right)$

$$A) \sqrt{\frac{1}{t}} \left(e^{-bt} - e^{-at} \right)$$

B)
$$\frac{1}{t} \left(e^{bt} - e^{at} \right)$$

C)
$$e^{-bl} - e^{-al}$$

D)
$$e^{bt} - e^{at}$$

51. Machinability

tends to increase with increase in hardness

tends to decrease with increase in hardness

remains unaffected with hardness

D) is not related to any of these.

52. In transportation problem the condition for optimality test is A) Community of allocations to be (m+n-1)

B) allocations are to be independent

C) both (A) & (B)

D) none of these.

53. Assignment of work to manpower and machinery is known as

A) Scheduling

C) reporting

54. In the problem $Z = 3x_1 + 2x_2$

subject to
$$2x_1 + x_2 \le 20$$
(i)
$$x_1 \le 10$$
(ii)

$$x_1, x_2 \ge 0$$
(iii)

constraint (iii) is known as

A) availability constraint

B) non-negativity constraint

C) objective constraint

D) none of these.

55. PERT stands for

Project Evaluation and Review Technique

Program Evaluation and Review Technique

C) Project Estimation and Review Technique

D) Program Estimation and Review Technique.

D

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B) 10⁻⁸ cm D) 10⁻¹⁰ cm.

-	D	T	n	9	

12

A) more than one solution is available for different objective functions values

C) Inore than one solution is available for the same objective function value

B) two solutions are available satisfying all constraints

D) no solution is available satisfying all the constraints

2P1	r-02	12		and it is likely that	61.	One	angstrom unit is equal to
5.	As t	the ratio of mean arrival to mean service rate is increased, it is likely that				A)	10 ⁻⁶ cm
	A)	customer moves faster in the system	n			C)	10^{-4} cm
	B) \	customer moves slowly in the system	m		62.	In h	nole basis system fit is obtaine
	C)	utilization is decreased because of a	added	strain on the system		A) (varying the tolerance on the
	D)	the average number in the system of	decrea	ases.		B)	varying the tolerance on the
7.	Vog	el's approximation method is connec	ted w	ith		C)	varying the tolerance on both
	A)	Assignment problem	B)	Inventory problem		D)	keeping the shaft size fixed.
	(O)	Transportation problem	D)	PERT.	63.	Go	gauges are meant to check
В.	Trai	ffic intensity in a queuing system is i	ndica	ted by		A)	one feature
	(A)	arrival rate / service rate				C)	wear
	B)	service rate / arrival rate			64.	Ang	gle dekkor is a type of
	cr	A series and a series are	val ra	te)		A)	clinometer
	D)	arrival rate × service rate.					Sine bar
	- 00	ashing is to be applied on			65.		mparators are used to
9.		_				A) C)	measure dimensious
	A)	critical activities					
	B)	non-critical activities			66.		erference occurs when light ra
	C)	both critical and non-critical activ				A)	obtained from two different odd number of half wavelen
	D)	Critical activities with positive slac	k.			B)	obtained from a single sou
0.	Mu	ltiple solutions in LPPs indicate that	t				number of half wavelengths

shaft hole h the hole and shaft multiple features none of these. (B) auto-collimator interferometer. B) measure dimensional differences composite errors. ays are sources and their travel path lengths differ by

igths

arce and their travel path lengths differ by odd number of half wavelengths

C) obtained from a single source and their travel path lengths differ by even number of half wavelengths

D) obtained from two different sources and their travel path lengths differ by even number of half wavelengths.

D

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	1-02						
67	Whi	ch of the following is not connected	with surface finish ?	73.	Mollier chart is drawn between		
	A)	R_a	B) R _z		A) temperature and pressure	B)	temperature and entropy
	C)		p_{n}		(C) enthalpy and entropy	D)V	pressure and enthalpy.
		R _{max}	and with	74.	For the same heat input and compress	on rat	io the most efficient cycle is
8	The	APT (Automatically Programmed To	ools) language is used with		A) Olto cycle	B)	Diesel cycle
	A)	Drafting systems	B) NC machines		C) Dual cycle	D)	None of these.
	C)	Programmable controllers	D) Large automation systems.	75.	The dry bulb, wet bulb and dew point	temper	ratures will all be same when the air
9	Two	major categories of software are ap	plication software and		is		
		Λ			completely dry	B)	fully saturated
	A) ~	System software	B) Unix software		partially wet	D)	at atmospheric pressure.
	C)	CAD software	D) High-level languages.	76.	Figure below shows thermodynamic e	xpans	ion processes A. B. C and D. Which
Ό.	ln a	point-to-point control type of NC sy	stem		line is closest to the isentropic process	?	
	A)	control of position and velocity of t			0		A
					P	\	
	B)	control of only position of the tool					→ В
	CI	control of only velocity of the tool i	s sufficient				С
	D)	neither position nor velocity need	be controlled.		D		
L	Bala	anced draught system uses	1			V	
			B) induced draught		A) A	B)	В
	A)	steam jet draught	<u> </u>		(a) x	D)	D.
	C)	forced draught	both induced and force draught.	77	For a given set of operating pressi	are lin	nits of a Rankine cycle, the highest
2	Stea	m has a specific saturation temper	ature at		efficiency occurs for		
	A)	each volume	B) each pressure		A) saturated cycle	B	superheated cycle
	61	each enthalpy	D) each entropy		C) reheat cycle	Co	regenerative cycle.
	C)	cacii ciidiarpy	•	D			Turn over
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2PT-02

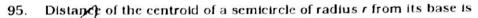
12P	T-02	16				17	12P	
78.	_	specific heat of an ideal gas depends of	pressure	84.	The	purpose of surge tank in a pipeline is to		
	(A)	volume	molecular weight and structure.		A)	smoothen the flow of water minimize friction losses in pipe		
79.	Glol	oal warming is caused by	S) carbon dioxide		C)	prevent occurrence of hydraulic jump		
/	A) C)	nitrogen	D) carbon monoxide.	85.	(D)	relieve pressure due to water hammer. a flow field, the stream lines and equipoter	ntial lines	
80.	On	psychrometric chart, relative humidity	y lines are	00.	III (a now need, the stream times and equipotes	ital lares	
	A)		B) vertical		A)	are parallel		
	CIV	straight line inclined downward	D) curved.		B)	arc orthogonal		
81.	Air	vessel in a reciprocating pump is used	i to		C)	cut at any angle		
01.	A)	obtain continuous supply of water a	t uniform rate		D)	cut orthogonally except at stagnation po	oints.	
	B)	increase delivery		86.	ln	a static fluid		
	C)	reduce suction head			A)	resistance to shear stress is small		
	Di	remove any entrapped air from wate	er.		B)	fluid pressure is zero		
82.		ydraulic coupling belongs to the cate			C)	linear deformation is small		
	Α) γ	power absorbing machines			0	only normal stresses can exist.		
	B)	power developing machines		87	. Fo	or measuring flow by a venturimeter, it sh	ould be installed in	
	C)	energy generating machines			A)	vertical line		
	D)	energy transfer machines.			В	horizontal line		
83.	In a	reaction turbine the draft tube is us	sed to		C	inclined line with flow downward		
	A) V	transport water to downstream without eddies reconvert kinetic energy to flow energy by a gradual expansion of the flow		88	6	(D) in any direction and in any location.		
	(BI)				F	For pipes laminar flow occurs when Reynolds number is		
		cross-section		50	_	Λ		
	C)	increase the effective head			(A	(CSS THAIL 2002	between 2000 and 4000 none of these.	
	D)	prevent air from entering.			С	more than 4000	none of chese.	

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16





B)
$$\frac{3r}{4\pi}$$

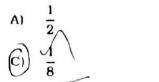
C)
$$\frac{4\pi}{3r}$$

D)
$$\frac{3\pi}{4r}$$

96. Ratio of a circular body's moment of inertia about its x-axis to that about y-axis



97. Two shafts A and B are made of the same material. The diameter of shaft B is twice that of shaft A. The ratio of power which can be transmitted by shaft A to that of shaft B is



$$\mathbf{B}) \qquad \frac{1}{4}$$

D)
$$\frac{1}{16}$$

98. A solid shaft can resist a bending moment of 3.0 kNm and a twisting moment of 4.0 kNm together. The maximum torque that can be applied is



B) 3.5 kNm

C) 4.5 kNm

5.0 kNm.

99. A Mohr's circle reduces to a point when the body is subjected to

- A) pure shear
- B) uniaxial stress only

C) $\sqrt{\text{cqual}}$ and opposite axial stresses on two mutually perpendicular planes, the planes being free of shear

(D) equal axial stresses on two mutually perpendicular planes, the planes being free of shear.

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100.	For	maximum horizontal range, the ang	le of p	rojection of a projectile should be	106.	Gr	Green India Programme is the National Action plan on
	A)	30°	BJ	A5°		A)	A) Pollution
	C)	60°	D)	90°.		B)	B) Climate change
101.	In v	which district is Adichanallur whic	h had	i been the habitat of human race		C)	C) Rainfall
		ing 1000-2000 BC located ?		Λ		D)	D) Environment.
	A)	Ariyalur	В)	Ramanathapuram	107.	WI	What is zero hour ?
	C)	Tirunelveli	D)	Virudhunagar.		A)	A) When matters of utmost importance are raised
102.	Whi	ch of the following is measured on t	he Ri	thter scale ?		B)	B) When money bill is introduced in the Lok Sabha
	A)	Density of liquids	В)∜	Intensity of earthquakes		C)	C) When proposals of opposition are considered
	C)	Velocity of tornadoes	D)	Height of mountains.		D)	D) Interval between morning and evening sessions.
103.	Who	got the Nobel Prize for Peace in the	year	2011?	108.	W	Which of the following is a direct tax?
	A)	Thomas Sargent				A)	A) Excise duty B) Sales tax
	B)	Christopher Sims				C)	C) Income tax D) Both (B) & (C).
	C) \	Ellen Johnson Sirleaf, Leymah Gb	owee :	and Tawakkol Karman	109.	W	Which work is known as an encyclopaedia of social life in the Eleventh Century ?
	D)	Domas Transtroma.				A)	A) Dasakumaracharita by Dandin
104.	Wh	ich country won the Kabaddi World	Cup.	2011?		B	B) Kathasaritsagara by Somadeva
	A)	United Kingdom	в)	India		C	C) Karpuramanjari by Rajasekhara
	C)	Canada	D)	Germany.			D) Rajatarangini by Kalhana.
105.	The	Raman effect is used in the study of	of		110.	. W	Who led the French forces during the battle of Waterloo?
	A) 5	X-rays				A	A) Duke of Wellington
	B)	Cells				В	B) Duke of Cornwall
	C)	Chromosomes				С	C) Napoleon Bonaparie
	D)	Molecular energy.				D	D) Duke of Scotland.
D	۷,				D		(Turn over

SECTION - B

2 marks each |

111. Two particles with masses in the ratio 1:4 are moving with equal kinetic energies. The magnitude of their linear momentum will conform to the ratio

AIVI\8

(B) 1:2

C) $\sqrt{2}:1$

112. A circular shaft subjected to torsion undergoes a twist of 1° in a length of 120 cm. If the maximum shear stress induced is limited to 1000 kg/cm² and if modulus of rigidity $G = 0.8 \times 10^6$ then the radius of the shaft should be

A) $\frac{\pi}{18}$

B) $\frac{\pi}{\sqrt{27}}$

113. The outside diameter of a hollow shaft is twice its inside diameter. The ratio of its torque carrying capacity to that of a solid shaft of the same material and the same inside diameter is

 $\bigcirc \frac{15}{16}$

B) $\frac{3}{4}$

C) $\frac{1}{2}$

D) $\frac{1}{16}$

114. The deflection of a spring with 20 active turns under a load of 1000 N is 10 mm. The spring is made into two pieces each of 10 active coils and placed in parallel under the same load. The deflection of this system is

A) 20 mm

B) 10 mm D) 2.5 mm.

C) 5 mm

115. A solid shaft can resist a bending moment of 3-0 kNm and a twisting moment of 4-0 kNm together. Then the maximum torque that can be applied is

A) 0 kNm

B) 3.5 kNm

C) 4.5 kNm

(b) 5-0 kNm.

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116. An impulse turbine operating with a single nozzle has a specific speed of 5. What will be the approximate specific speed of the turbine if the turbine is operated with one more additional nozzle of the same size?

Λ) 4

B) 6

C) 7

D) 10.

117. Which of the following would not increase the rate of heat transferred from a heater pipe?

A) Insulation with materials whose thickness is below critical thickness

B) Blowing air over it

C) Providing fins

D) Putting heater pipe within another whose thermal conductivity is smaller in number and 2 inches thick.

118. A 10 kg solid at 373 K with a specific heat of 0-8 kJ/kg K is immersed in 40 kg of 293 K liquid with a specific heat of 4-0 kJ/kg K. The temperature after a long time, if the container is insulated is

A) 303 K

B) 301 K

C) 299 K

D) 297 K.

119. Dropwise condensation usually occurs on

A) glazed surface

B) smooth surface

(C) oil surface

) coated surface.

120. Up to the critical radius of insulation

(A) added insulation will increase heat loss

B) added insulation will decrease heat loss

convection heat loss will be less than conduction heat loss

D) heat flux will decrease.

Turn over

D

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121. T	the sequencing of Jobs in the ascending	g ord	er of their processing time is known	127.	ansv	oh Lie Vor uz	ati (C	ompon	ents) correctly given below the	with List	11 (Processes) and select your
	s	B)	earliest due date				L	et I		c lists :		List II
C	dispatching	D)	none of these.			a)		ody (m				(Processes)
122. C	critical activities have							,	,		1.	Machining
Α) maximum float	B)	minimum float			b)		lining			2.	Casting
(0		D)	negative float.			c)	Gears				3.	Sheetmetal pressing
123. In	a transportation problem there are f	our s	upply and five demand centres. The			d)	Engin	e block			4.	Powder metallurgy
to	tal quantity of supply available is gr	eater	than total demand. The number of		Code	s :						
al	locations without degeneracy during a	in ite	ation is			а	b	c	d			
A	3	B)	6									
10	9	D)	8.		A)	3	4	2				
124. A	PERT activity has an optimistic time	of 3 c	ays, pessimistic time of 15 days and		B)	4	3	1	2			
ar	n expected time of 7 days. The most life	kely t	ime of the activity is		C)	4	3	2	l	,		
A	5 days	(B)	6 days		D) V	3	4	1	2.			
C	7 days	D)	9 days.	128.	In wi	ich o	one of t	he follo	owing techniqu	ucs is vac	uun	n environment required ?
125. Di	ual of the dual is the				A)	Ultra	sonte	welding	\$	B) \	Las	er beam welding
(A)	primal	B)	dual		C)	Plas	ma arc	weldin	g	(DI)	Ele	etron beam welding.
C)	either primal or dual	D)	none of these.									
126 Ce	ntrifugally cast products have			129	, Prec	\wedge						
126. CC	larger grain structure with high po	rosit	,	1	(A)				of a measuring			
	and the block dent			1	B)	agr	eemen	of rest	alt with true v	aluc		

ability to provide judgement on error

Turn over

none of these.

D

D

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B)

C)

fine grain structure with high density

fine grain structure with low density

D) $\sqrt{\sum_{\text{segregation of slug towards the outer skin of the casting}}$

130. A shaft (diameter $20^{+0.05}_{-0.15}$) and a hole (diameter $20^{+0.20}_{+0.10}$) when assembled

A) transition fit

interference fit

(C) clearance fit

131. Numerical control

A) applies only to milling machines

B) is a method for producing exact number of parts per hour

C) is a method for controlling by means of a set of instructions

D) all of these.

132. A standard ground drill has a point angle of

100°

120°.

133. Sequencing is a subset of

A) routing

scheduling

C) expediting

134. The most commonly used criteria for measuring forecast error is

A) mean absolute error

mean absolute percentage error

C) mean standard error

mean square error

135. Production Flow Analysis (PFA) is a method of identifying part families that use

A) part programmes

production schedule

C) route sheets

bill of materials.

D

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A) 1, 2, 3 C) 1, 1, 5

138. Solution of the boundary value of the problem $\frac{\partial^2 y}{\partial t^2} = c^2 \frac{\partial^2 x}{\partial t^2}$, 0 < x < 1, t > 0 subject to the conditions y(0,t) = y(1,t) = 0; $y(x,0) = f(x) \frac{\partial y}{\partial x}(x,0) = 0$ is

A)
$$y(x, t) = \sum_{l=1}^{\infty} A_{m} \frac{\cos m \pi ct}{l} \frac{\sin m \pi x}{l}; A_{ml} = \frac{2}{\pi} \int_{0}^{1} f(x) \frac{\sin m \pi x}{l} dx$$

B)
$$\int_{0}^{\infty} (x, t) = \sum_{m=1}^{\infty} A_{m} \frac{\cos m \pi ct}{t} \frac{\sin m \pi x}{t} : A_{m} = \frac{2}{t} \int_{0}^{t} f(x) \frac{\sin m \pi x}{t} dx$$

C)
$$y(x, t) = \sum_{l=1}^{\infty} \Lambda_{m} \frac{\cos m \pi t}{l} \frac{\sin m \pi cx}{l}; \Lambda_{m} = \frac{2}{l} \int_{0}^{1} f(x) \frac{\sin m x}{l} dx$$

$$\mathrm{D}) \quad y(x,t) = \sum_{n=1}^{\infty} A_{nn} \frac{\cos m \pi ct}{l} \frac{\sin m \pi cx}{l}; A_{nn} = \frac{2}{\pi} \int_{0}^{l} f(x) \frac{\sin m \pi x}{l} \, \mathrm{d}x.$$

139. The following table gives the values of f(x) at equal intervals of x. Find $\int_{0}^{2} \int (x) dx \text{ by Simpon's rule } :$

) (() ()					
, v	0	0.5	1.0	1.5	2.0
((x)	0.3999 0.3	0.352	0.242	0.129	0.054

0.498

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140 A motorbike starts from rest and accelerates at a rate of $4\ \mathrm{m/sec^2}$ for 10 seconds and then decelerates at $8\ \mathrm{m/sec^2}$ until it stops. The total distance travelled is

B) 200 m

(C) 300 m

D) 500 m.

141 A refrigerator with its door open is left running in a closed room. If the fan is also on and heat transfer from the room is negligible, the room temperature will

A) Mall for some time and then rise

- B) keep on increasing
- decrease continuously
- Premain unaffected

142. A system undergoes a change of rate during which 100 kJ of heat is transferred to it and it does 50 kJ of work. The system is brought back to its original state through a process during which 120 kJ of heat is transferred to it. The work done by the system is

A) 50 kJ

(G) 170 kJ

143. A refrigerating machine working on reversed Carnot cycle takes 2 kW/min of heat from system while working between temperatures of 300 K and 200 K. COP and power consumed by the cycle will be

A) 1, 1 kW

1. 2 kW

2, 1 kW

2, 2 kW

D

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144. Reduced pressure is

A) always less than atmospheric pressure

B) always unity

C) an index of molecular position of a gas

(D) dimensionless.

145. Match List I correctly with List II and select your answer using the codes given below the lists:

List I

List II

Aluminium brake shoe

- Deep drawing
- Plastic water bottle
- Below moulding
- Stainless steel cups
- Sand casting
- Soft drink can (aluminium)
- Centrifugal casting
- Impact extrusion
- Upset forging.

Codes

146. For a radial bearing the desired rated life is 10000 hours for a speed of 600 rpm and a radial load of 4 kN. The basic load rating for the bearing will be

D) 38.

D

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147. A shaft has two heavy rotors mounted on it. The transverse natural frequencies, considering each of the rotor separately are 100 cycles/sec and 200 cycles/sec respectively. The lowest critical speed is

6000 rpm

9360 rpm

5397 rpm

1259 rpm. D)

148. Pressure drop of water in a pipe is measured by a manometer using a liquid of density 2000 kg/m^3 . The difference in height of liquid in the limbs is 10 cm. Then, the pressure drop is

98·1 N/m²

B) 981 N/m^2

 1692 N/m^2

1620 N/m². D)

149. Two Pelton wheels A and B have the same specific speed and are working under the same head. Wheel A produces 400 kW at 1000 rpm. If B produces 100 kW, then its speed is

4000 rpm

B) 2000 rpm

D) 1250 rpm.

150. Consider the following energies connected with a Pelton turbine :

- I. Mechanical energy
- II. Kinetic energy '
- III. Potential energy.

The correct sequence of energy conversion from the entry of the fluid is

1(, **)**(,)(1) III, II, I

B) II, III, I

D) I, III, II.